

Nonprovisional Patent Application  
**UNIVERSAL VIBRATORY PUMP**

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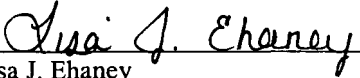
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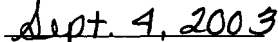
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## UNIVERSAL VIBRATORY PUMP

### FIELD OF THE INVENTION

The present invention relates to vibratory pumps, and more specifically to a universal vibratory pump including a pumping mechanism that does not need to be submerged in the fluid to be dispensed from the pump.

### BACKGROUND OF THE INVENTION

In order to mechanically transfer a fluid from the first location to a second location, a wide variety of pumping mechanisms can be utilized. With specific regard to vibratory pumps, highly effective vibratory pump mechanisms are disclosed in each of commonly-owned U.S. Patents Nos. 6,315,533; 6,364,622; 6,428,289; and 6,604,920; which are each incorporated herein by reference. In each of these patents, the vibratory pump mechanisms each include a casing or housing that is spaced from the vibration mechanism or generator and submerged within the fluid to be transferred. The operation of the vibration generator in the pump mechanism then operates the pump components located in the casing to drive the fluid into the casing in order to direct the fluid through an outlet hose connected to the casing which terminates at the location where it is desired to transfer the fluid.

However, in certain situations the fluid to be transferred is located within a container in which the casings for the previously-known vibratory pumps cannot be inserted. As a result, in these situations it is very difficult, if not impossible, to transfer the fluid from within the container to the desired location in a fast and easy manner using a previously-known vibratory pump.

Therefore, it is desirable to develop a universal vibratory pump design which enables the fluid held within virtually any container, including those having a relatively small size opening, to be transferred from the container to a desired location. It is further desirable that the various parts of the pump mechanism including the vibration generator and pumping components can be contained within a relatively small volume or housing to enable the vibratory pump to be utilized in a wide variety of applications.

### SUMMARY OF THE INVENTION

According to a primary aspect of the present invention, the universal vibratory pump includes a pumping chamber having an outlet end and an inlet end. The outlet end includes

an outlet chamber that extends out of the pumping chamber to direct outgoing fluid from the chamber. The inlet end comprises an elongate tube extending outwardly from the chamber that is insertable into a container holding the fluid to be transferred. The inlet tube extending from the outlet chamber can be any length or diameter needed, enabling the pump to be  
5 utilized with containers having virtually any size or shape.

A vibration generating mechanism is located adjacent the pumping chamber and is connected to a plunger which extends into the chamber in alignment with the outlet end. Due to the operation of the vibration mechanism, the plunger is oscillated and repeatedly contacts the outlet end of the pumping chamber to close and create a temporary vacuum within the  
10 chamber, thereby drawing the fluid from the container upwardly through the inlet tube and into the pumping chamber for dispensing through the outlet end.

According to another aspect of the invention, the pumping chamber can be formed separately for use as an attachment for an existing vibratory pump in order to convert a pump previously adapted for use by submerging the pump within the fluid to be transferred to a  
15 pump which uses the inlet tube to withdraw the fluid from the container.

According to still another aspect of the present invention, the inlet tube can be attached to a fluid supply, and the outlet end can be inserted into a container holding another fluid such that when the pump is operated, the first fluid moves through the pumping chamber and is injected into the fluid in the container in order to quickly and effectively  
20 introduce and mix the fluids as desired.

Numerous other features, advantages and objects of the invention will be made apparent from the following detailed description taken together with the drawing figures.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The drawings illustrate the best mode currently contemplated of practicing the present  
25 invention.

In the drawings:

Fig. 1 is a side cross-sectional view of a vibratory pump including the pumping chamber constructed according to the present invention;

Fig. 2 is a side cross-sectional view of a first alternate embodiment of the plunger and  
30 outlet chamber of Fig. 1;

Fig. 3 is a side cross-sectional view of a second alternate embodiment of the plunger and outlet chamber of Fig. 1;

Fig. 4 is a partially broken away isometric view of the pumping chamber of Fig. 1 used to inject a gas into a liquid; and

5 Fig. 5 is a cross-sectional view of a second alternate embodiment of the plunger of Fig. 1.

#### DETAILED DESCRIPTION OF THE INVENTION

With reference now to the drawing figures in which like reference numerals designate like parts throughout the disclosure, a vibratory pump is indicated generally at 1 in Fig. 1.

10 The pump 1 includes an electromotor 2 operably connected to a reducer 3. The reducer 3 is in turn connected to a mechanism 4 as is known in the art capable of transforming the rotation of the reducer 3 into oscillating motion for a rod 6 utilizing a hinge 5. Opposite the hinge 5, the rod 6 includes a plate 7. The hinge 5 can also be omitted in those embodiments of the present invention where the components of the pump 1 are all disposed linearly with  
15 respect to one another.

The electromotor 2, reducer 3, mechanism 4 and hinge 5 are each contained within a handle portion 50 of a housing 51 of the vibrating pump 1, with the rod 6 extending through an opening 52 into a pumping chamber 12 disposed within a nozzle portion 53 of the housing 51. The opening 52 also preferably includes a sealing member (not shown) that prevents any  
20 liquid from passing from the pumping chamber 12 into the handle portion 50, while allowing the rod 6 to slide easily with respect to the sealing member. In order to operate the electromotor 2, the motor 2 is operably connected to a voltage controller 20 which in turn is connected to a battery 21 releasably connected to the voltage controller 20 and to the handle portion 30 of the housing 51 in a known manner. A switch or trigger 19 is disposed on the  
25 exterior of the handle portion 50 and can be depressed in order to enable the battery 21 to supply a voltage through the voltage controller 20 to the motor 2. When the switch 19 is depressed, the frequency at which the electromotor 2 operates to oscillate the rod 6 can be adjusted utilizing a controller 22 on the handle portion 20 that is connected to the voltage controller 20 and has a rotatable knob 56 disposed on the exterior of the housing 51. By  
30 rotating the knob 36, the frequency of the voltage supplied by the voltage controller 20 to the

electromotor 2 can be increased or decreased to adjust the frequency of the oscillation of the rod 6 as desired.

The pumping chamber 12 is disposed adjacent an outlet 38 of the nozzle portion 53 of the housing 51 and is formed of a material that is impervious to liquid. The rod 6 extends through the opening 52 in the chamber 12 such that the plate 7 is positioned adjacent an outlet chamber 8 also disposed partially within the chamber 12. The outlet chamber 8 includes a wide inner end 57 over which is positioned a diaphragm 9 formed of a liquid-impervious, flexible material, such as a rubber, and having an aperture 10 disposed in the center of the diaphragm 9. The positioning of the diaphragm 9 is such that when the rod 6 is moved by the hinge 5 into the chamber 12 to its furthestmost extent, the plate 7 contacts and compresses the diaphragm 9, forming a fluid tight seal around the aperture 10 between the plate 7 and diaphragm 9 and pushing the diaphragm 9 into the inner end 57.

Opposite the diaphragm 9, the outlet chamber 8 also includes a narrow outer end 11 that extends through the outlet 58 of the nozzle portion 53 of the housing 31 and is utilized as an outlet nozzle for the fluid dispensed from the pumping chamber 12.

The chamber 12 is also formed with an inlet opening 15 spaced from the outlet chamber 8 and the rod opening 52 in alignment with a channel 16 formed within an inlet tube 13 extending outwardly from the nozzle portion 53. The tube 13 is shown integrally formed with the nozzle portion 53 of the housing 51 and extends outwardly from the pump 1 in a direction generally perpendicular to the rod 6. Alternatively, the tube 13 can be removably secured to the housing 51 to enable tubes 13 of various sizes to be used with the pump 1, or the tube 13 can extend outwardly at an angle with respect to the pump 1, in order to enable the pump 1 to be utilized in a horizontal configuration with containers having angled openings. The tube 13 can also be formed of a flexible material different than that used to form the housing 51, so that the tube 13 can flex both while the tube 13 is inserted into a container and while the pump 1 is in operation.

Around the tube 13, an internally threaded sleeve 23 is integrally formed on the nozzle portion 53. The sleeve 23 is matable with an externally threaded neck 39 of a container 18 such that the tube 13 can be inserted into the container 18 which is then fixed to the pump housing 31. The liquid 17 held within the container 18 can then be dispensed by

the pump 1 by activating the electromotor 2 using the switch 19 to oscillate the rod 6 into and out of engagement with the outlet chamber 8, thereby creating the vacuum in the member 8 to draw the liquid 17 upwardly through the tube 13 into the pumping chamber 12 and pressing the liquid 17 out of the chamber 8 using the diaphragm 9 for disbursement through the outlet 58.

Referring now to Fig. 2, in an alternative embodiment of the plate 7 and chamber 8, the plate 7 on the rod 6 is replaced by a plate 31 including a generally circular center portion 33 and a rubber O-ring 32 positioned around the center portion 33. Also in this embodiment, the diaphragm 9 is omitted from the outlet chamber 8 such that the outlet chamber 8 includes only an aperture 70 having a diameter D slightly greater than the diameter d of the center portion 33 of the plate 31. In operation, the O-ring 32 engages the periphery of the aperture 70 when the plate 31 contacts the outlet chamber 8, thereby effectively sealing the plate 31 against the outlet chamber 8. Also, in this embodiment the pump chamber 12 is formed as a separate unit from the housing 51, such that the chamber 12 can be used as an attachment for existing vibratory pumps having oscillating plungers or plates 7.

In still another embodiment of the present invention, as best shown in Fig. 3, the outlet chamber 8 can include a tapered or conical wall 40 surrounding the aperture 70 that is engageable with a correspondingly tapered or conical plate 41 having a conical surface 42 mateable with the tapered wall 40. The plate 41 is preferably formed of a resilient material to enable the plate 41 to form a watertight seal with the wall 40 and also to compress the liquid held in the chamber 8.

Pursuant to still another embodiment of the present invention, as best shown in Fig. 4, the tube 13 can be formed to extend in a non-linear, and preferably a generally L-shaped manner from the pumping chamber 12 such that a supply of a gas (not shown) can be attached opposite the pumping chamber 12 of the tube 13. The outlet chamber 8 may then be positioned partially within an amount of liquid 17 in a container 18 such that, by the operation of the electromotor 2 to oscillate the rod 6, the gas can be pumped into and through the pumping chamber 12 and out of the outlet 38 into the liquid 17 in the container 18. The gas supply can also be switched to a fluid supply or supplies as desired, with each supply

connected to the pumping chamber 12 to mix all of the fluids with one another in the container 18.

Further, as best shown in Fig. 5, the chamber 12 can be constructed of an inlet portion 71 and an outlet portion 72 that are secured to one another and sandwich the diaphragm 9 therebetween to make the chamber 12 fluid-tight. The inlet portion 71 includes the inlet tube 13, while the outlet portion 72 includes the outlet 38 and a rod opening 52 through which extends the rod 6. The rod 6 engages a sealing member 80 disposed in the opening 52 to ensure that no fluid from the inlet tube 13 flows out of the chamber 12 except through the outlet 38. However, in this embodiment the plate 7 is positioned on the side of the diaphragm 9 adjacent the outlet 38, such that the rod 6 extends through the aperture 10. In operation, the rod 6 and plate 7 alternately pull the diaphragm 9 towards the outlet 38 and release the diaphragm 9 to produce the vibratory pumping action within the chamber 12.

Having described the preferred embodiments of the pumping mechanism and vibratory pump of the present invention, a number of additional embodiments will now also be discussed. With regard to the embodiment of Fig. 1, the various operating components of the pump 1 may also be positioned within a housing 51 having other than the illustrated shape. For example, the housing 51 can be shaped for insertion into and securing within a filling opening (not shown) of a large tank (not shown). The shape of this embodiment of the housing 51 allows the inlet tube 13 to be positioned within a fluid held within the tank, while the outlet 58 can be positioned outside of the tank or connected to a hose (not shown) or other member capable of directing the fluid from the tank to a desired location.

Also, due to the ability of the pump 1 to transfer fluid, the pump 1 can be utilized as a fluid-jet engine in which a fluid is introduced through the inlet tube 13 to the pump 1 and directed out of the outlet 58 into another fluid, thereby propelling a vehicle to which the pump 1 is secured.

Various alternatives are contemplated as being within the scope of the following claims particularly pointing out and distinctly claiming the subject matter regarded as the invention.